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User Manual

V2.1 – Jan. 2014 – JCM (Draft)

Languages available:      

- Same as User Manual CybTouch 8PS
- Added TouchProfile function.

V3.0 – Jul. 2014 – SRa (Draft)

Languages available:      

- New layout.
- Added Safety information at the beginning.
- Added and completed Error and Warning Messages.

V3.1 – Sept. 2014 – SRa

Languages available:         

- New layout.
- Added Safety information at the beginning.
- Added and completed Error and Warning Messages.

V4.0 – March 2015 – SRa

Languages available:         

- Déplacé texte “date & version” sur chaque calque de langue, mis un espace entre case n° page et case version (template).
- Page 7: modified chapter “Materials” to add “Predefined thickness” parameter.

- Page 9: added chapter “Offset Pinch Point function”.
- Page 15: added chapter “Available functions on the Bend Num page” to detail functions “Current step (sequence) number”, “Beam (Y axis) position value / bend angle”, and “Back gauge (X axis) position / flange length”.
- Page 17: modified chapter “Material thickness” to add the predefined thicknesses’ numerical pad.
- Page 21: added chapter “Offset Pinch Point”, explaining the function.
- Page 21: added chapter “Copy to All Function, explaining the function.
- Page 27: added chapter “Back Gauges”, explaining the back gauge cycle function.
- Page 28: added cross-reference to Material thickness in point 2.
- Pages 30 & 31: added point before last one referring to “Semi-Automatic mode”.
- Page 33: added “Semi-Automatic mode” in chapter corrections.

V4.1 – April 2016 – SRa

Languages available:         

- Pages 4 & 5, added screen map on double page.
- Page 8, updated available languages’ list.
- Page 8, modified “Show axes position values” name and explanation.
- Page 11, added explanations for “Program counter mode” and “Show L first”.
- Page 16, added “Precautions” to “USB Transfer”.
- Page 22, updated explanation of “Number of parts”.
- Page 37, added explanations for “Next-Part Function”.
- Page 39, added explanations for “CybTouchConverter”.
- Page 43+, deleted message W09, W36, added W54, E22, E54, E63, E64, E65.
- Page 51, added “Beam Error Messages”.
- Page 52, added “Internal Reset Error Messages”.

V4.2 – April 2017 – SRa

Languages available:         

- Page 3, added software validity.
- Page 6, changed explanation of “Status Pages Zone”, added Info.
- Page 7, added tolerance indicators in “Status Page”.
- Page 8, added Finnish language.
- Pages 8 – 14, added User Preferences “Force Units”, “Force/Length Units”, “Sigma Units”, “Show Graphical part page”, “Bend numerical page”, “Show manual button” and “Disable recalculation at product load”.
- Page 9, added axes X and R to “Show axes position values” explanation.
- Page 9, changed icon in “Show Graphical part page”.

- Page 12, added link in “USB Explorer”.
- Page 12, added Info in “Default retraction”.
- Page 14, added note to “Program counter mode”.
- Page 14, added never to User Preference “Show L First”.
- Page 15, added manual movement for tool clamping.
- Page 16, added password level in “Set Axis”.
- Page 17, moved warning to “Format”.
- Page 19, added information in “USB Transfer”.
- Page 20, added “Program number”.
- Page 21, added relative mode to “Set-point back gauge (X axis) / flange length “.
- Page 22, added “Set-point back gauge (R axis - optional)”.
- Page 24, added crossed icon to “Dwell time”.
- Page 26, added “Hemming”.
- Page 26, completed “Copy to All Function”.
- Page 33, changed navigation to “TouchProfile Mode” page, and modified point 1 of procedure.
- Page 34, changed title to “Bend Sequencing”, and changed navigation to page. Added “optional” to buttons’ legends. Modified text.
- Page 35, modified points 1 and 4 of procedure.
- Page 36, modified points 1, 3 and 5 of procedure. Added point 4. Removed point 6.
- Page 37, modified navigation to “L-Alpha Mode”, and points 1 and 2 of procedure.
- Page 41, modified legend “P+”.
- Page 44, changed title to “Managing Programs”, and added “Creating Program”.
- Page 45, added “Browsing Programs”.
- Page 47, added remarks about brackets in Info in “Error and Warning Messages”.
- Page 47, added message W09.
- Page 48, added messages W28 and W36.
- Page 49, added messages W55 to W63.
- Page 52, modified message E48 and added message E49.
- Page 53, modified message E74.
- Pages 54 and 56, added messages E90 to E109.
- Page 56, added message 607.