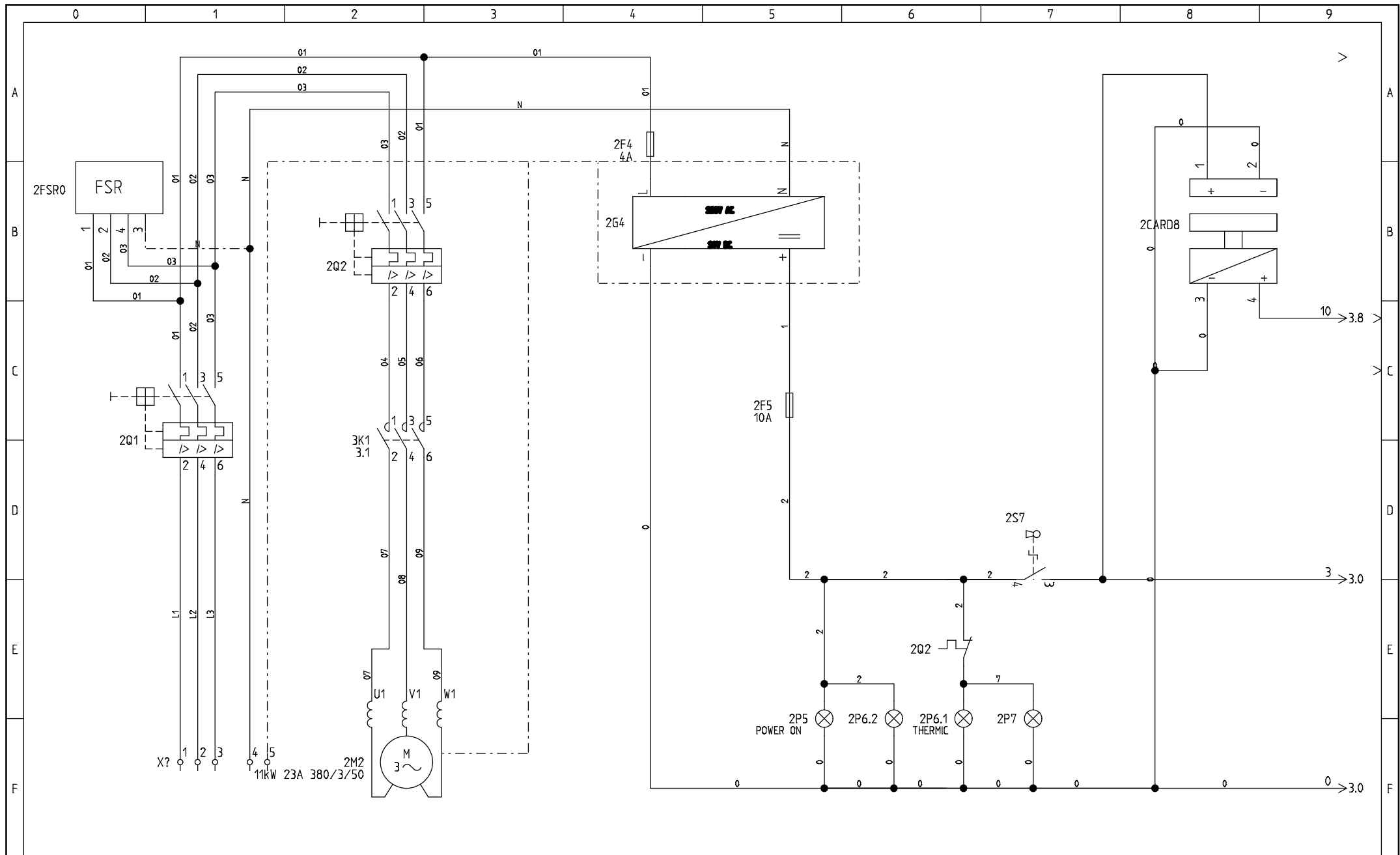
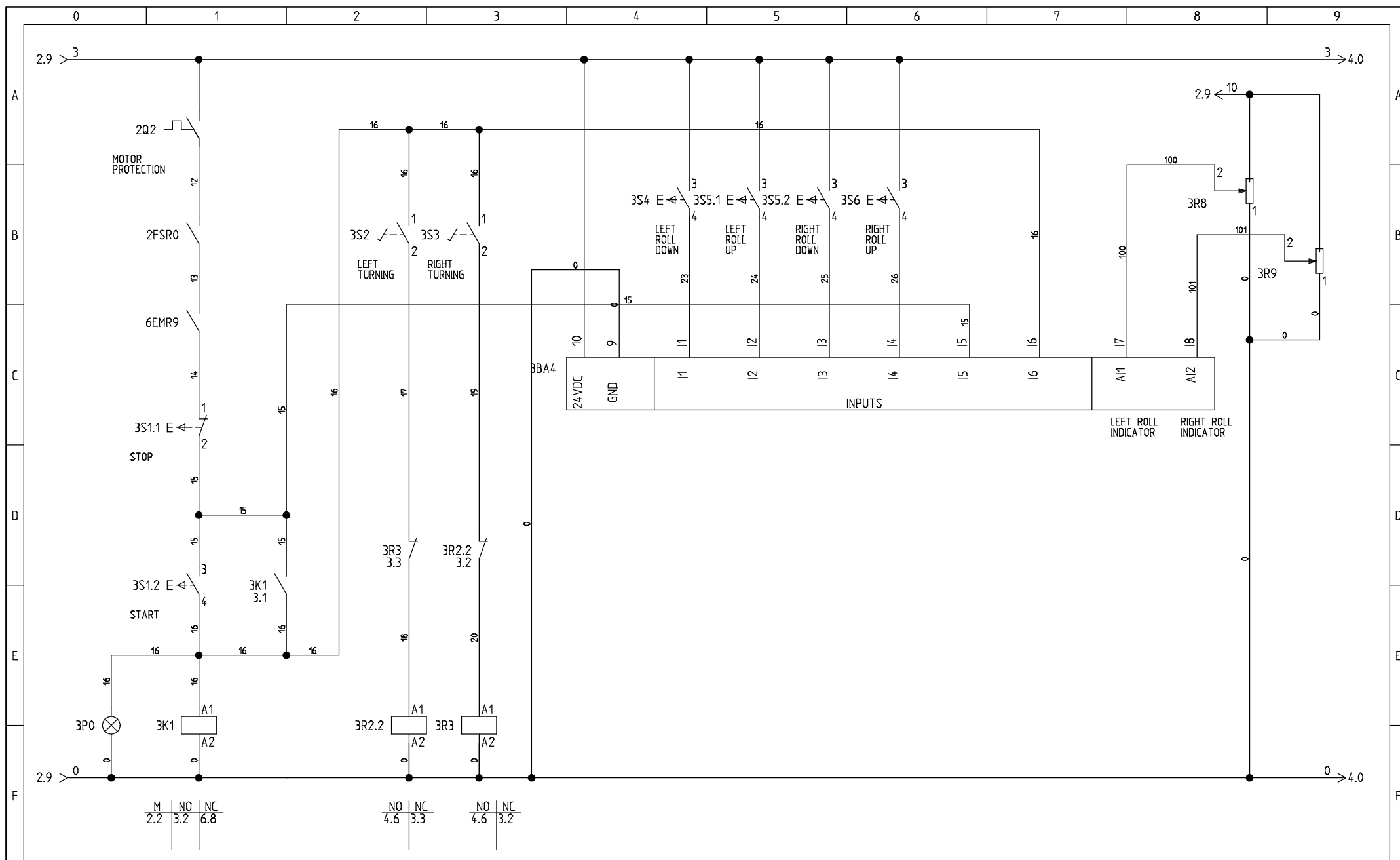


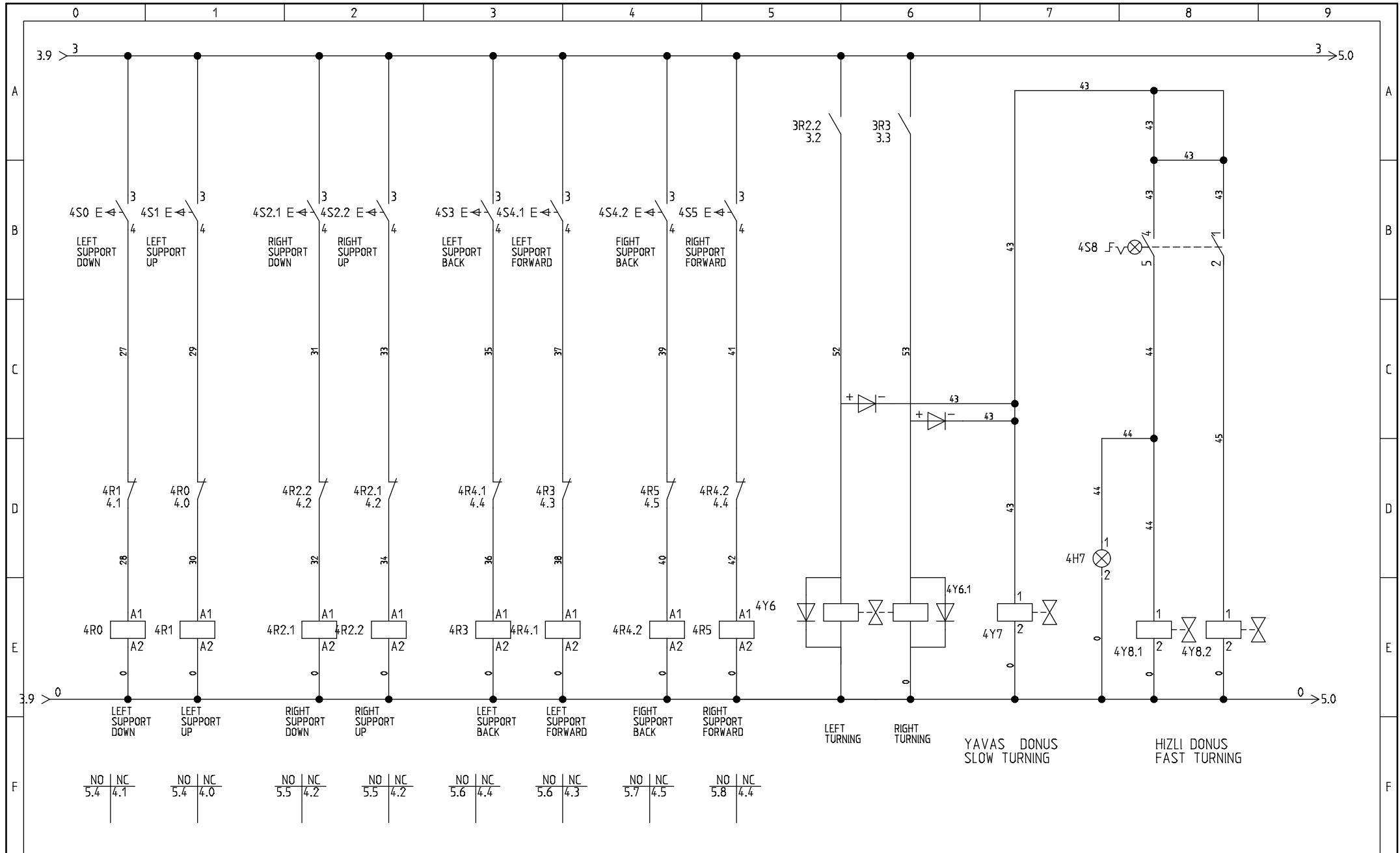
	0	1	2	3	4	5	6	7	8	9			
A	MACHINE TYPE: APK 101 HYD										A		
B	SERIAL NO:										B		
C	SPECIFICATIONS: DONUS CIFT HIZ										C		
D	PRODUCTION YEAR: 2015										D		
E	COMPANY:										E		
F											F		
				APK__101__HYD__DONUS		Project: _CIFT__HIZ__NEW		Drawing no.:		Init.:	Rev.:	Sheet: 1	
						Date: 26.12.2011		Function: =		Location: +		Total sheets: 11	Next sheet: 2

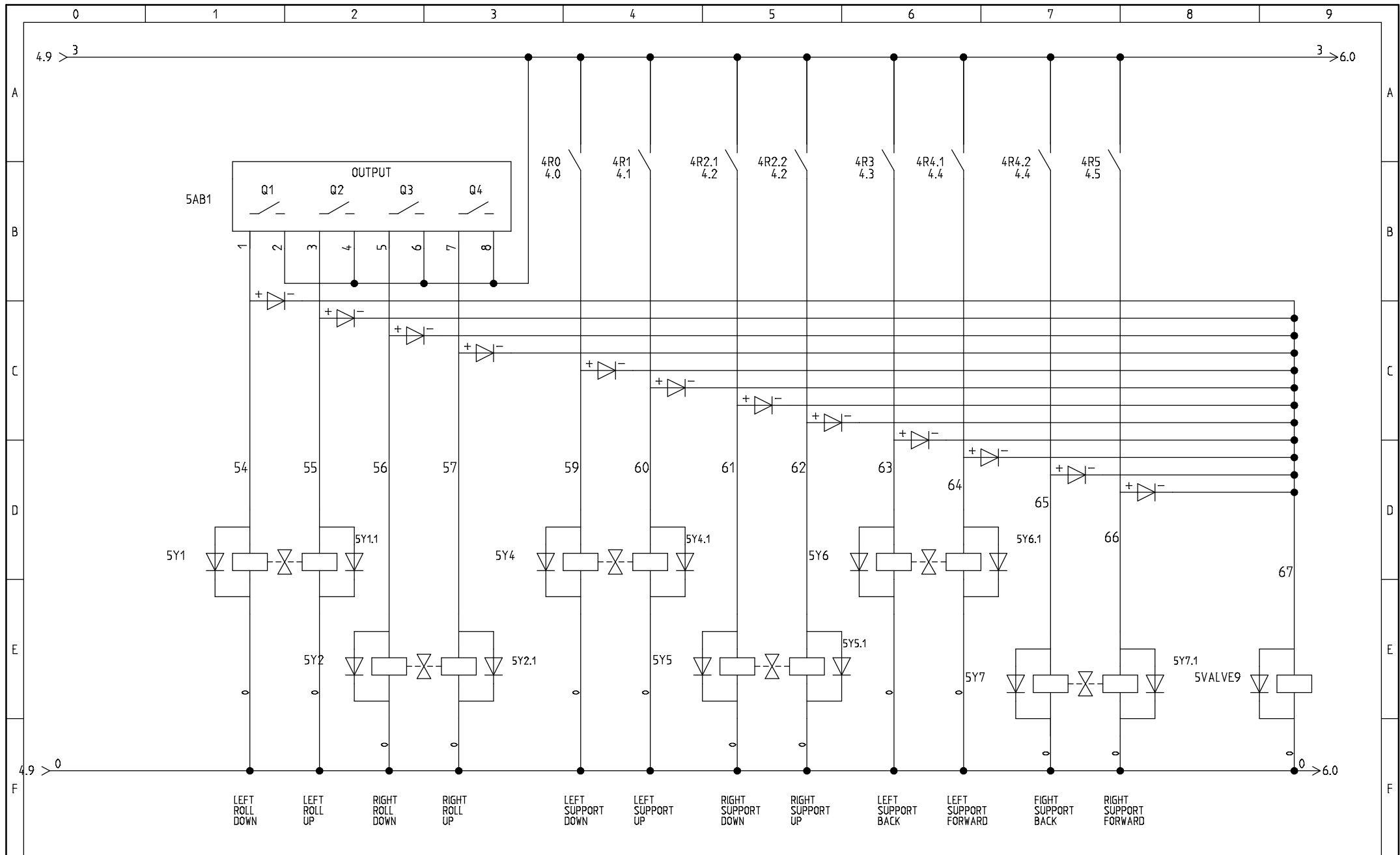


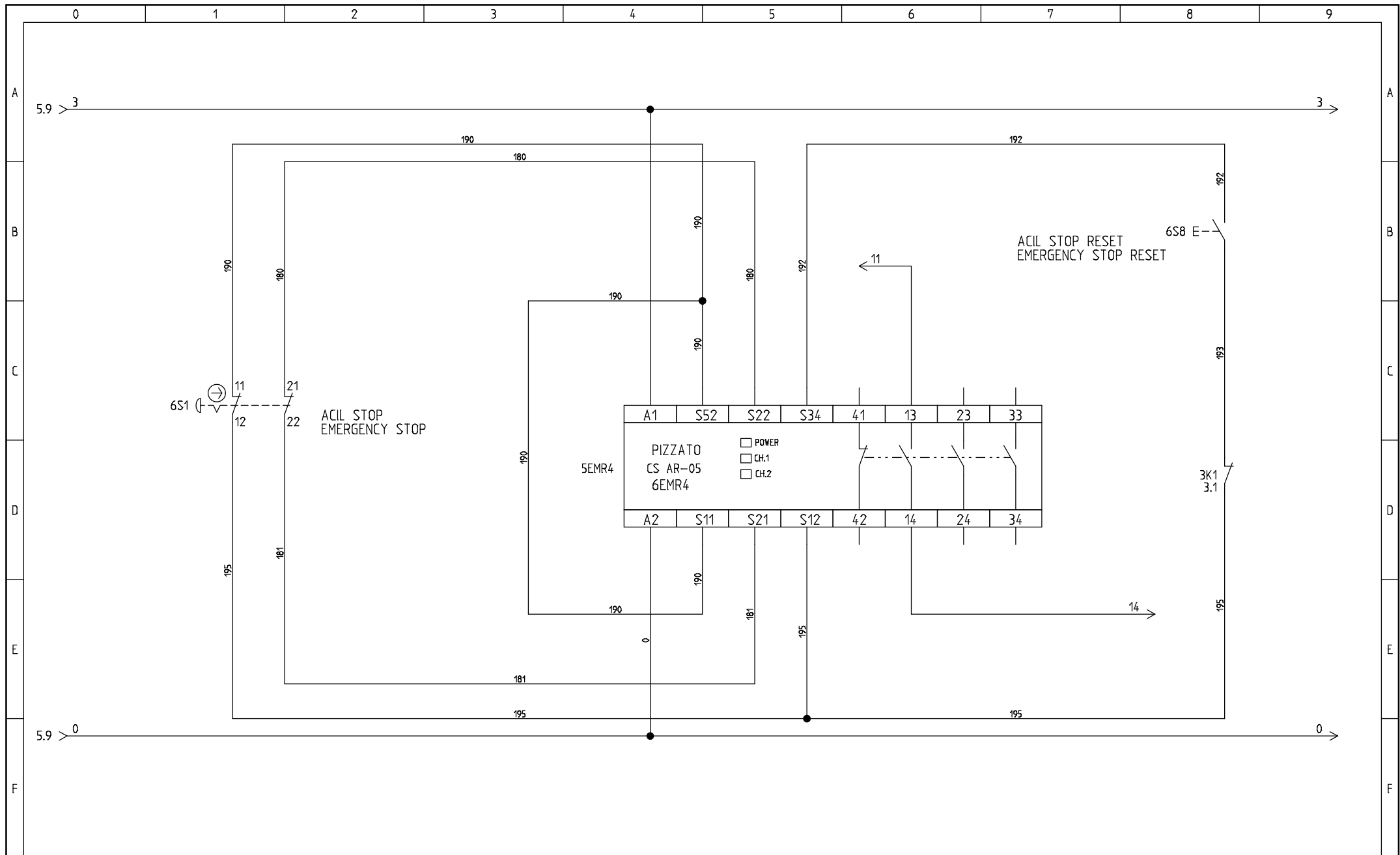


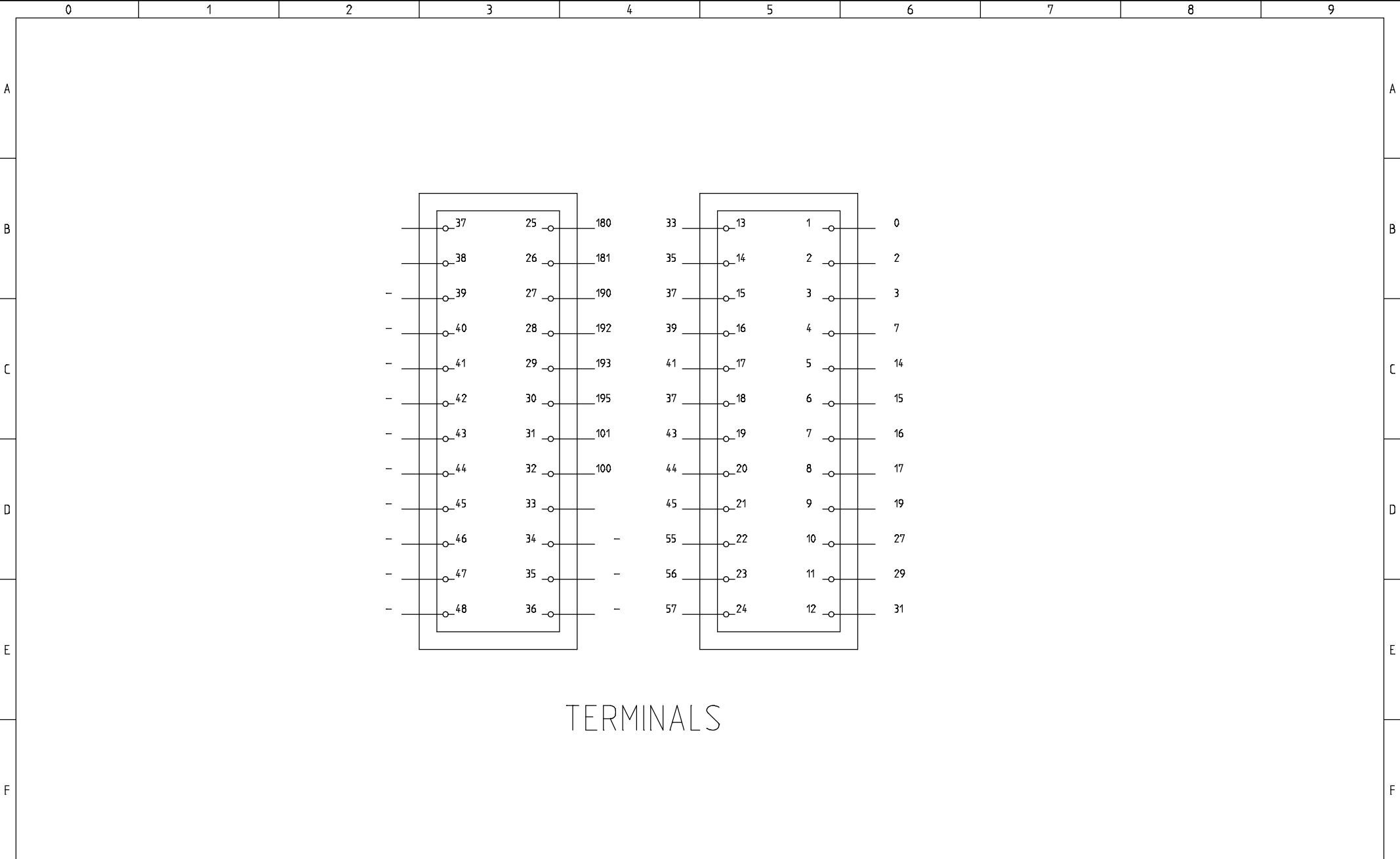
APK__101__HYD__DONUS_

Date: 26.12.2011

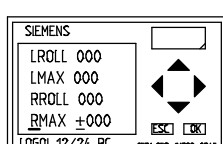
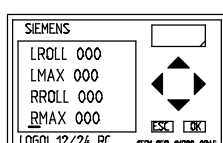
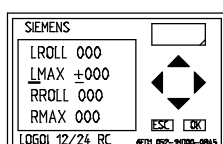
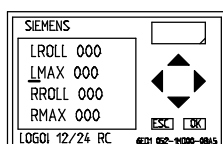
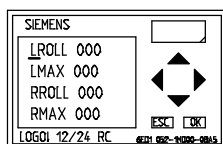
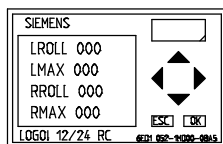








TERMINALS



WHEN THE MACHINE IS SWITCH ON, SCREEN APPEARS LIKE THIS.

IN ORDER TO CHANGE MAX. VALUE OF THE LEFT ROLL,
PLEASE, PRESS ON **ESC** FOR 3 SECONDS, AFTER THAT,
CURSER WILL APPEAR, IN FRONT OF L ROL,

AS ON SCREEN. TAKE THE CURSER BY **▷** TO LMAX.

AND PRESS **OK** . CURSER WILL BLINK AS ON SCREEN.

COME OVER THE SECTION YOU WANT TO CHANGE BY **▷**

AND CHANGE THE VALUE BY **◄►** THEN PRESS **OK**

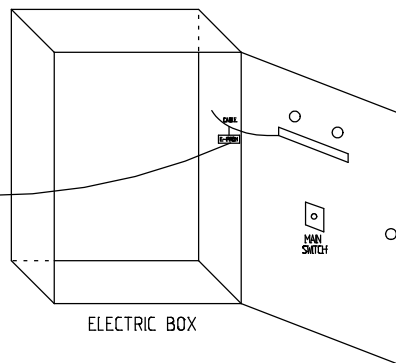
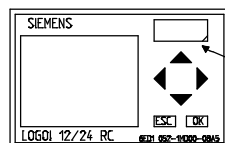
IN ORDER TO CHANGE MAX. VALUE OF THE RIGHT ROLL,

TAKE THE CURSER BY **▷** TO RMAX. AND PRESS **OK**

CURSER WILL BLINK AS ON SCREEN. COME OVER THE SECTION

YOU WANT TO CHANGE BY **◄►** AND CHANGE THE VALUE BY **◄►**

AND PRESS **OK** AT LAST, PRESS **ESC** TO FINISH OPERATION.



ELECTRIC BOX

IF PROGRAMME HAS BEEN DELETED OR PROGRAMME HAS BEEN LOCKED PLEASE TURN OFF THE ELECTRICITY INSERT E-PROM WHICH IS IN THE ELECTRICAL PANEL AFTER PULLING OUT THE COVER ON THE LOGO. TURN ON THE ELECTRICITY AFTER 10 SECONDS. DURING THIS, E-PROM TRANSFERS THE PROGRAMME INTO LOGO AUTOMATICALLY.

THIS MENU WILL BE SEEN ON THE MONITOR. BRING THE CURSOR TO 'START' FROM 'PROGRAM' BY DOWN ARROW AND PRESS OK. NOW, PROGRAMME IS LOADED. PLEASE KEEP THE E-PROM IN THE ELECTRICAL PANEL AFTER YOU FINISH THE PROCESS.

> PROGRAM
CARD
CLOCK
START